

ANACONDA

CRIMP VERSION: Standard 1

Release number: 2.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Internal Skive Length		External Skive Length		Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	mm	inch	mm	inch	
H10132019*	19	- 12	3/4"	Interlock-Plus	M01500-12	Double Skive	13,0	0,51	38,0	1,50	34,1	1,343	33
H10132025*	25	- 16	1"	Interlock-Plus	M01500-16	Double Skive	15,0	0,59	49,0	1,93	41,3	1,626	39
H10132031*	31	- 20	1.1/4"	Interlock-Plus	M01500-20	Double Skive	22,0	0,87	67,0	2,64	49,5	1,949	48
H10132038*	38	- 24	1.1/2"	Interlock-Plus	M01600-24	Double Skive	25,0	0,98	77,0	3,03	60,0	2,362	57

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: $\pm 0.5 \text{ mm} / \pm 0.02 \text{ inches}$
 Crimping diameter tolerance: $0 / -0.2 \text{ mm} (0 / -0.008 \text{ inch})$