

**FOREMASTER/28**

**CRIMP VERSION:**

**Alternative 2**

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01157A06*	6	- 4	1/4"	Multifit	M03400-04	No Skive	18,1	0,713	15
H01157A08*	8	- 5	5/16"	Multifit	M03400-05	No Skive	19,0	0,748	18
H01157A10*	10	- 6	3/8"	Multifit	M03400-06	No Skive	20,7	0,815	18
H01157A12*	12	- 8	1/2"	Multifit	M03400-08	No Skive	23,5	0,925	21
H01157A16*	16	- 10	5/8"		OPK-10	No Skive	29,8	1,173	27

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches

Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)