

FOREMASTER/28

CRIMP VERSION:

Standard 2

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01157A06*	6	- 4	1/4"		OPF-04	No Skive	17,7	0,697	15
H01157A08*	8	- 5	5/16"		OPF-05	No Skive	18,5	0,728	18
H01157A10*	10	- 6	3/8"		OPF-06	No Skive	20,8	0,819	18
H01157A12*	12	- 8	1/2"		OPF-08	No Skive	23,5	0,925	21
H01157A16*	16	- 10	5/8"		OPF-10	No Skive	27,9	1,098	27
H01157A19*	19	- 12	3/4"		OPK-12	No Skive	34,9	1,374	33

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: $\pm 0.5 \text{ mm} / \pm 0.02 \text{ inches}$
 Crimping diameter tolerance: $0 / -0.2 \text{ mm} (0 / -0.008 \text{ inch})$