

FOREMASTER/35

CRIMP VERSION: Standard 1

Release number: 2.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Internal Skive Length		External Skive Length		Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	mm	inch	mm	inch	
H10133019*	19	- 12	3/4"	Interlock-Plus	M01500-12	Double Skive	13,0	0,51	38,0	1,50	34,0	1,339	33
H10133025*	25	- 16	1"	Interlock-Plus	M01500-16	Double Skive	15,0	0,59	49,0	1,93	41,1	1,618	39
H10133031*	31	- 20	1.1/4"	Interlock-Plus	M01500-20	Double Skive	22,0	0,87	67,0	2,64	48,9	1,925	48

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches

Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)