

**SPIRTEX/HT**

**CRIMP VERSION:**

**Standard 1**

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H80003019*	19	- 12	3/4"	Multifit	M00321-12	No Skive	32,0	1,260	30
H80003025*	25	- 16	1"	Multifit	M00930-16	No Skive	41,7	1,642	39
H80003031*	31	- 20	1.1/4"	Multifit	M00920-20	No Skive	49,3	1,941	48
H80003038*	38	- 24	1.1/2"	Multifit	M00910-24	No Skive	57,5	2,264	57
H80003051*	51	- 32	2"	Multifit	M00910-32	No Skive	71,5	2,815	70
H80003063*	63	- 40	2.1/2"	Multifit	M03400-40	No Skive	79,7	3,138	76
H80003076*	76	- 48	3"	Multifit	M03400-48	No Skive	94,7	3,728	90
H80003089*	89	- 56	3.1/2"	Multifit	M03400-56	No Skive	113,0	4,449	112
H80003102*	102	- 64	4"	Multifit	M03400-64	No Skive	124,5	4,902	122

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches

Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)