

SAFEMASTER/2SC

CRIMP VERSION: Standard 1

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01162006*	6	- 4	1/4"	Multifit	M03300-04	No Skive	17,0	0,669	15
H01162008*	8	- 5	5/16"	Multifit	M03300-05	No Skive	18,6	0,732	18
H01162010*	10	- 6	3/8"	Multifit	M03300-06	No Skive	20,5	0,807	18
H01162012*	12	- 8	1/2"	Multifit	M03300-08	No Skive	23,5	0,925	21
H01162016*	16	- 10	5/8"	Multifit	M03400-10	No Skive	27,4	1,079	27
H01162019*	19	- 12	3/4"	Multifit	M03400-12	No Skive	31,1	1,224	30
H01162025*	25	- 16	1"	Multifit	M03400-16	No Skive	39,4	1,551	39

• It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
 The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies". For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches
 Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)