

# SAFEMASTER/2SN

## CRIMP VERSION:

## Standard 2

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01165006*	6	- 4	1/4"		OPF-04	No Skive	18,8	0,740	18
H01165008*	8	- 5	5/16"		OPF-05	No Skive	19,7	0,776	18
H01165010*	10	- 6	3/8"		OPK-06	No Skive	23,5	0,925	21
H01165012*	12	- 8	1/2"		OPK-08	No Skive	27,1	1,067	24
H01165016*	16	- 10	5/8"		OPK-10	No Skive	30,1	1,185	27
H01165019*	19	- 12	3/4"		OPK-12	No Skive	34,9	1,374	33
H01165025*	25	- 16	1"		OPK-16	No Skive	43,0	1,693	42
H01165031*	31	- 20	1.1/4"		OPK-20	No Skive	52,7	2,075	51
H01165038*	38	- 24	1.1/2"		OPK-24	No Skive	59,8	2,354	57

• It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".  
 The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies". For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance:  $\pm 0.5 \text{ mm} / \pm 0.02 \text{ inches}$

Crimping diameter tolerance:  $0 / -0.2 \text{ mm} (0 / -0.008 \text{ inch})$